



Armaturenbau und -Technik GmbH

## **Technical Data Sheet**

### **Metal-to-Metal Ball Valve sealing system**

<b>Coating Designation</b>	ATEC 462
<b>Description</b>	Cobalt-Hardalloy (Stellite SF1) produced by the spray and fuse process
<b>Composition</b>	Co 19Cr 13W 13Ni 3Fe 3Si 2.2B 1.3C
<b>Hardness</b>	600-700 HV <sub>0,3</sub> (54–58 HRC)
<b>Porosity</b>	nearly non porous
<b>Coating Thickness</b>	0,3-0,8 mm
<b>Temperature Limitation</b>	max. 700 °C
<b>Bond Strength</b>	metallurgical bond to the base material
<b>Mechanical and Chemical Resistance</b>	Excellent resistance to abrasion, erosion, sliding wear and fretting over a wide temperature range and in corrosive environments. High strength and good oxidation resistance at elevated temperatures. High corrosion resistance, specially to acids due to passivation.
<b>General Properties</b>	As a result of the spray and fuse process the coating is dense and has very high hardness and bond strength. The coating can be applied on most stainless, duplex and low carbon steels and to special alloys like hastelloy or inconel. Smooth surface finish is achieved by grinding and lapping or polishing.